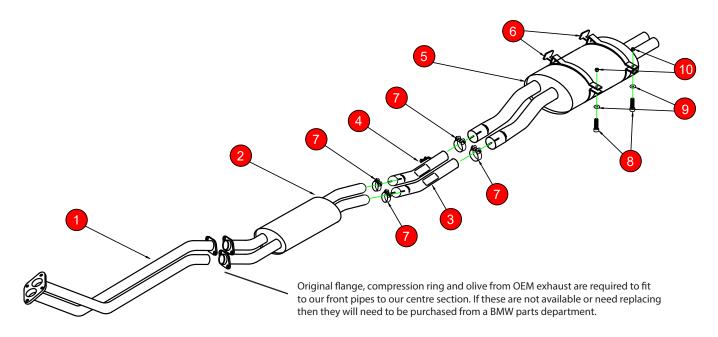
## FITTING INSTRUCTIONS

CAR	BMW 3 Series, 325 inc Cabrio & Touring (E30)	PART NO.	SBM016
YEAR	88-91	FIT KITS	404FK
NOTES	Use O.E bolts to fit Scorpion downpipes to O.E Models with 2 piece O.E system only. Will fit with O.E sport body kit.	FEATURES	Pipe diameter:- 44.5mm/1.75″



NO.	PART NO.	DESCRIPTION	QTY	DATE	15/03/2023
1	220BM	Down Pipes	1	ISSUE	05
2	865BM	Centre Silencer	1	AUTHORISED	S Shipley
3	866BM	L/H Link Pipe	1		
4	867BM	R/H Link Pipe	1		
5	191BM20	Rear Silencer	1		
6	416BM	Silencer Straps	2		
Fit kit					
7	Z016.10003	47-51mm Clamp	4		
8	Z017.10050	M8 x 35mm Hex Bolt	2		
9	Z017.10831	M8 x 17mm Washer	2		
10	Z017.10063	M8 Nut	2		

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

